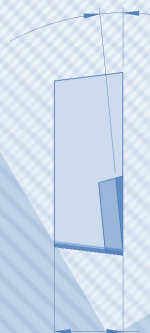
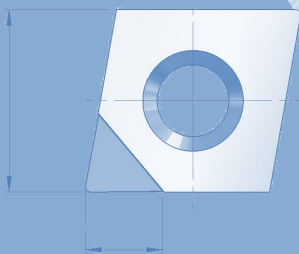
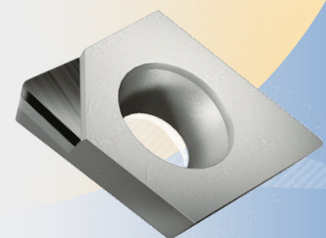
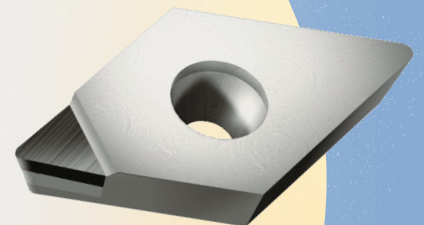
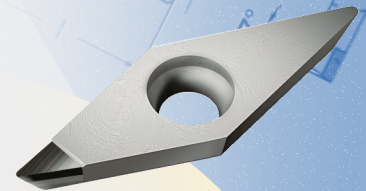
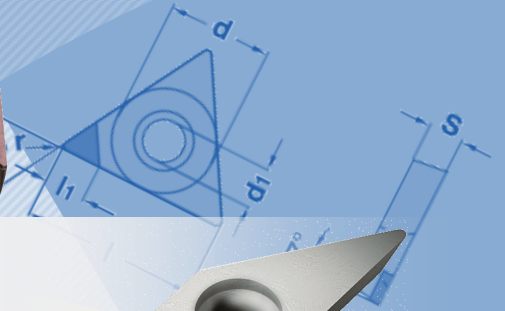
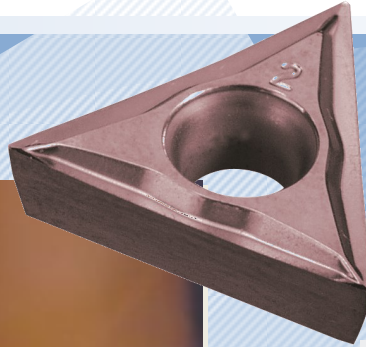




HOCHHARTE SCHNEIDSTOFFE CBN / PKD

ULTRA-HARD CUTTING MATERIALS: CBN / PCD

MATERIAUX EXTRA-DURS: CBN / PKD



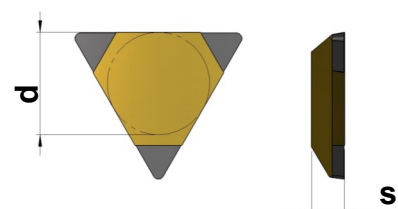
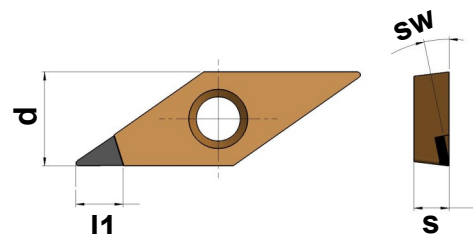
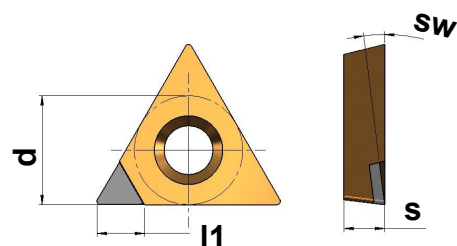
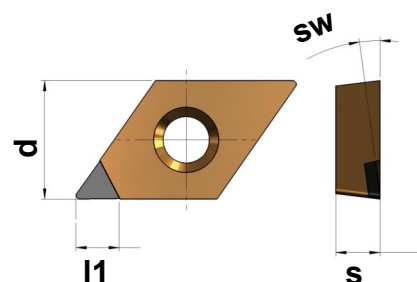
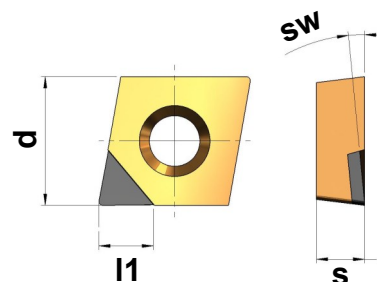
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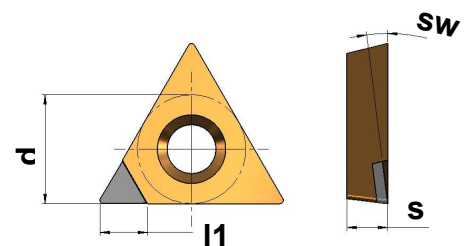
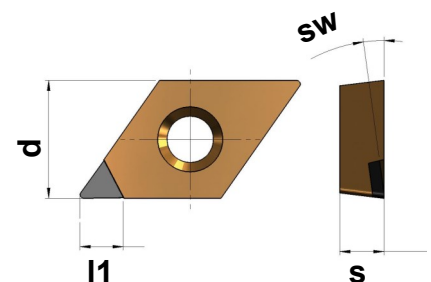
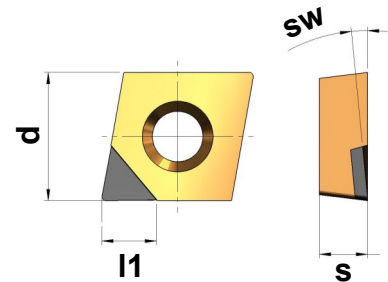
Tel.: +49(0) 741 94205-0 Fax: +49(0) 741 94205-50 info@dieterle-tools.com

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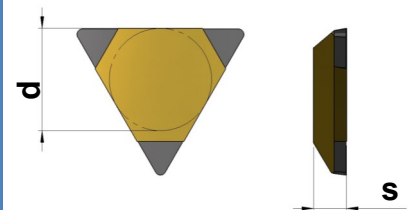
Art.-Nr. Ref. No. Référence	Bestellbezeichnung Ordering designation Désignation de commande	SW	Schneiden Flutes Coupes	l1	d	s
147564	CCMT-CBN					
159199	CCMT-060202FN-CBN	7°	1	3,4	6,35	2,38
159200	CCMT-060204FN-CBN	7°	1	3,1	6,35	2,38
159201	CCMT-060208FN-CBN	7°	1	2,8	6,35	2,38
159202	CCMT-09T302FN-CBN	7°	1	3,4	9,52	3,97
122275	CCMT-09T304FN-CBN	7°	1	3,1	9,52	3,97
159203	CCMT-09T308FN-CBN	7°	1	2,8	9,52	3,97
147576	CCMW-CBN					
107575	CCMW-030102-CBN	0°	1	1,2	3,53	1,46
159204	CCMW-060202FN-CBN	0°	1	3,4	6,35	2,38
159205	CCMW-060204FN-CBN	0°	1	3,1	6,35	2,38
159206	CCMW-060208FN-CBN	0°	1	2,8	6,35	2,38
159207	CCMW-09T304FN-CBN	0°	1	3,1	9,52	3,97
159208	CCMW-09T308FN-CBN	0°	1	2,8	9,52	3,97
147579	CPMW-CBN					
159210	CPMW-050202FN-CBN	0°	1	2,4	5,56	2,38
159211	CPMW-050204FN-CBN	0°	1	2,4	5,56	2,38
159212	CPMW-060202FN-CBN	0°	1	3,4	6,35	2,38
159213	CPMW-09T302FN-CBN	0°	1	3,4	9,52	3,97
159214	CPMW-09T304FN-CBN	0°	1	3,4	9,52	3,97
147580	DCMT-CBN					
122274	DCMT-070202FN-CBN	7°	1	3,7	6,35	2,38
155145	DCMT-070204FN-CBN	7°	1	3,4	6,35	2,38
159215	DCMT-11T302FN-CBN	7°	1	4,7	9,52	3,97
159216	DCMT-11T304FN-CBN	7°	1	4,3	9,52	3,97
147581	DCMW-CBN					
146377	DCMW-070202-CBN	0°	1	3,7	6,35	2,38
159217	DCMW-11T302FN-MW-CBN	0°	1	5,6	9,52	3,97
121520	DCMW-11T304FN-MW-CBN	0°	1	5,5	9,52	3,97
159219	DCMW-150404TN-MW-CBN	0°	1	5,5	12,7	4,76
147593	TCMT-CBN					
159220	TCMT-110202FN-CBN	7°	1	3,8	6,35	2,38
159221	TCMT-110204FN-CBN	7°	1	3,5	6,35	2,38
147583	TCMW-CBN					
159222	TCMW-110202FN-CBN	0°	1	3,8	6,35	2,38
124142	TCMW-110204FN-CBN	0°	1	3,5	6,35	2,38
159223	TCMW-16T304FN-CBN	0°	1	3,5	9,52	3,97
147584	VCMT-CBN					
151702	VCMT-070202FN-CBN	7°	1	3,5	3,97	2,38
159224	VCMT-110302FN-CBN	7°	1	3,5	6,35	3,18
159225	VCMT-130302FN-CBN	7°	1	3,5	7,94	3,18
159226	VCMT-160404FN-CBN	7°	1	3,1	9,52	4,76
147586	VCMW-CBN					
159227	VCMW-070202FN-MW-CBN	0°	1	3,8	3,97	2,38
108874	VCMW-110302FN-MW-CBN	0°	1	4,7	6,35	3,18
122276	VCMW-130302FN-MW-CBN	0°	1	5,3	7,94	3,18
159228	VCMW-160404FN-MW-CBN	0°	1	5	9,52	4,76
	TOFX					
103742	TOFX-230801-CBN	0°	3	-	2,48	0,8
103750	TOFX-230802-CBN	0°	3	-	2,48	0,8



Art.-Nr. Ref. No. Référence	Bestellbezeichnung Ordering designation Désignation de commande	SW	Schneiden Flutes Coupes	l1	d	s	Wiper
147587	CCMT-PKD						
159096	CCMT-060202FN-PKD	7°	1	3,4	6,35	2,38	
159097	CCMT-060204FN-PKD	7°	1	3,2	6,35	2,38	
159098	CCMT-09T302FN-PKD	7°	1	4,5	9,52	2,38	
159099	CCMT-09T304FN-PKD	7°	1	4,3	9,52	2,38	
159100	CCMT-060202FN-W-PKD	7°	1	3,3	6,35	3,97	x
159101	CCMT-060204FN-W-PKD	7°	1	3,1	6,35	3,97	x
159102	CCMT-09T302FN-W-PKD	7°	1	4,4	9,52	3,97	x
159103	CCMT-09T304FN-W-PKD	7°	1	4,2	9,52	3,97	x
147589	CCMW-PKD						
115312	CCMW-030102-PKD	0°	1	1,3	3,53	1,46	
159104	CCMW-060202FN-W-PKD	0°	1	3,3	6,35	2,38	x
159105	CCMW-060204FN-W-PKD	0°	1	3,1	6,35	2,38	x
159106	CCMW-09T302FN-W-PKD	0°	1	4,4	9,52	3,97	x
159107	CCMW-09T304FN-W-PKD	0°	1	4,2	9,52	3,97	x
147590	CPMW-PKD						
159108	CPMW-050202FN-PKD	0°	1	2,4	5,56	2,38	
159110	CPMW-050202FN-W-PKD	0°	1	2,4	5,56	2,38	x
118409	CPMW-060202FN-PKD	0°	1	3,4	6,35	2,38	
159112	CPMW-060204FN-PKD	0°	1	3,2	6,35	2,38	
159113	CPMW-09T304FN-PKD	0°	1	4,3	9,52	3,97	
147591	DCMT-PKD						
137567	DCMT-070201FN-PKD	7°	1	3,0	6,35	2,38	
137566	DCMT-070202FN-PKD	7°	1	3,7	6,35	2,38	
121521	DCMT-070204FN-PKD	7°	1	3,4	6,35	2,38	
135013	DCMT-11T302FN-PKD	7°	1	4,7	9,52	3,97	
121522	DCMT-11T304FN-PKD	7°	1	4,3	9,52	3,97	
147592	DCMW-PKD						
121536	DCMW-11T302FN-PKD	0°	1	4,7	9,52	3,97	
108630	DCMW-11T304FN-PKD	0°	1	4,3	9,52	3,97	
147582	TCMT-PKD						
159126	TCMT-110202FN-PKD	7°	1	3,7	6,35	2,38	
121523	TCMT-110204FN-PKD	7°	1	3,4	6,35	2,38	
159127	TCMT-16T304FN-PKD	7°	1	4,6	9,52	3,97	
147594	TCMW-PKD						
159128	TCMW-110202FN-PKD	0°	1	3,7	6,35	2,38	
121526	TCMW-110204FN-PKD	0°	1	3,4	6,35	2,38	
159129	TCMW-16T304FN-PKD	0°	1	4,6	9,52	3,97	



Technical drawing of a mechanical part. The front view (left) shows a brown trapezoidal part with a central circular hole. The left edge is a quarter-circle with radius d . The bottom-left corner is a small black triangle with width l_1 . The side view (right) shows the part's profile with a black triangular feature at the bottom. The total height is s , and the width of the black feature is SW .



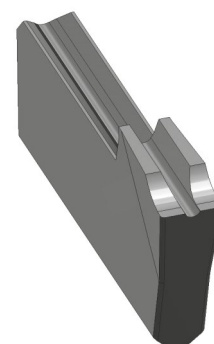
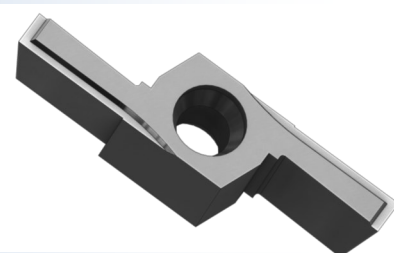
Schneidplatten mit Diamantbeschichtung

/ Inserts with Diamond Coating

/ Plaquettes avec revêtement diamond



Bearbeitung Machining Type Usinage	Bestellbezeichnung Ordering designation Désignation de commande	Art.-Nr. Reference no. Référence	Diamant beschichtete Schneiden Number of diamond coated flutes Nombre de coupes revêtées en diamond
Kopieren Copying	DCGT-070202-N-ASF-FA-K10-BDD	122279	2
	DCGT-11T302-N-ASF-FA-K10-BDD	120521	2
	DCGT-070202-N-AWI-FA-BDD	121239	2
Décolletage	VCGT-160404-N-ALU-FA-G7B-BDD	155566	2
	VCGT-070204-N-ASF-FA-BDD	125098	2
	VCGT-110302-N-ASF-FA-K10-BDD	120519	2
	VCGT-130304-N-ASF-FA-K10-BDD	121325	2
Langdrehen Turning Tournage	TCGT-110202-R-ASF-FA-K10-BDD	120520	3
Stechdrehen Groove and Turn Plonger et chariotage	SCEL-0608-20-R-G1A-K10-BDD	159230	2
	SCEL-0808-30-R-G1A-K10-BDD	120522	2
Abstechen Part-off Tronçonnage	DAK-16-4°-RF-UFK2-BDD	122267	1
	DAK-24-5-R-RF-UFK2-BDD	122266	1
	DAK-32-5-R-LF-UFK2-BDD	122447	1
	DAK-32-5°-R-RF-UFK2-BDD	120523	1



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