



ZERTIFIKAT

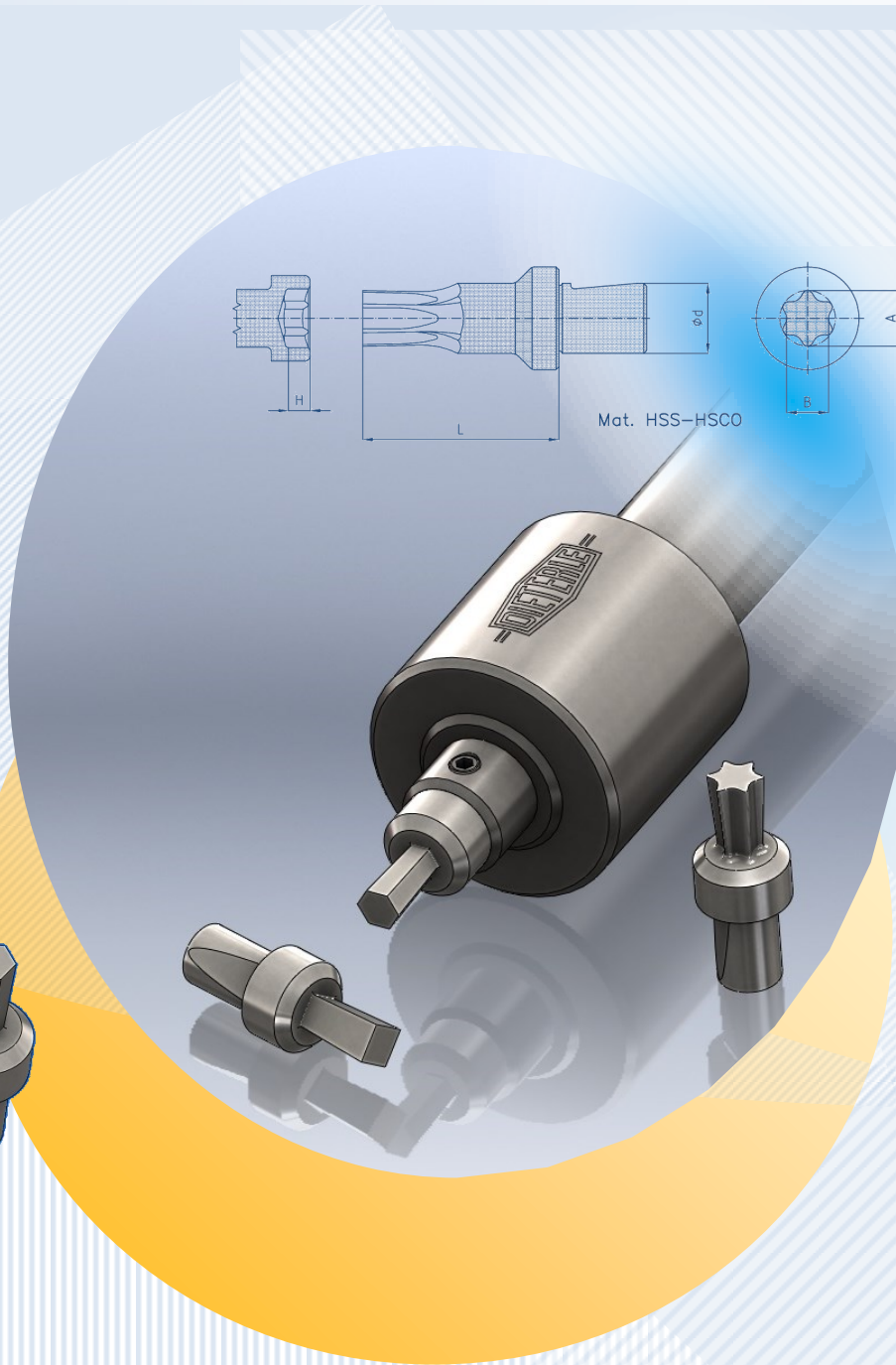
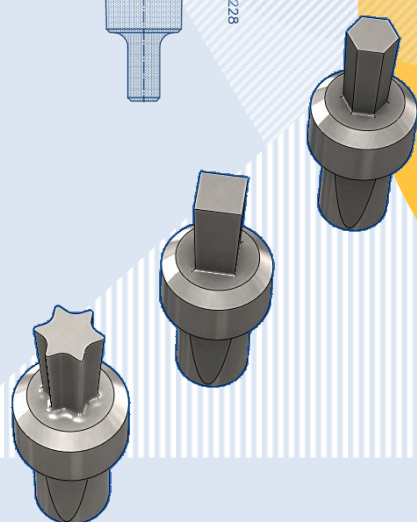
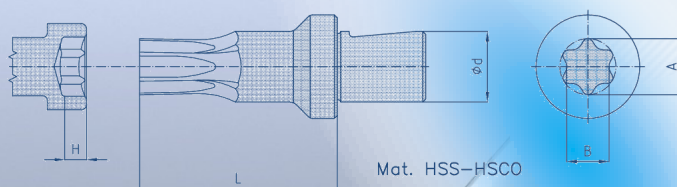
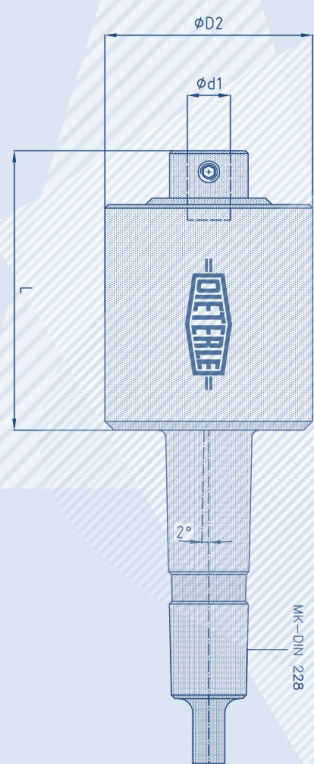


ISO 9001:2008

RÄUMWERKZEUGHALTER

Broaching Toolholders

Porte-outils à brocher



Otto Dieterle Spezialwerkzeuge GmbH

Predigerstr. 56, 78628 Rottweil, Germany

Tel.: +49(0) 741 94205-0 Fax: +49(0) 741 94205-50 info@dieterle-tools.com

www.dieterle-tools.com

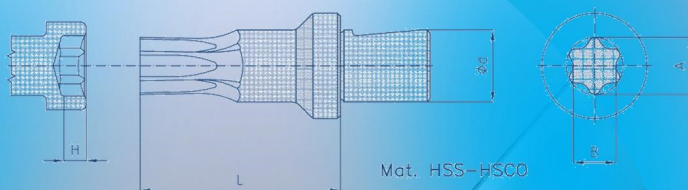


ZERTIFIKAT
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ISO 9001:2008

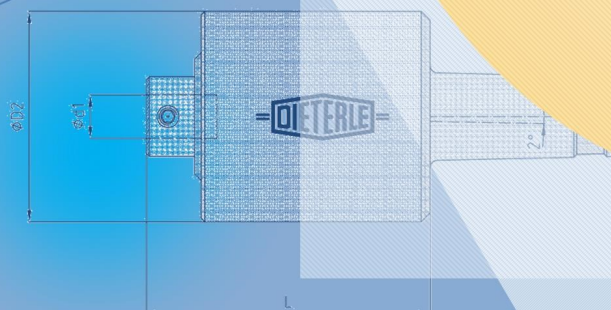
RÄUMWERKZEUGHALTER

Broaching Toolholders

Porte-outils à brocher



Mat. HSS-HSC0



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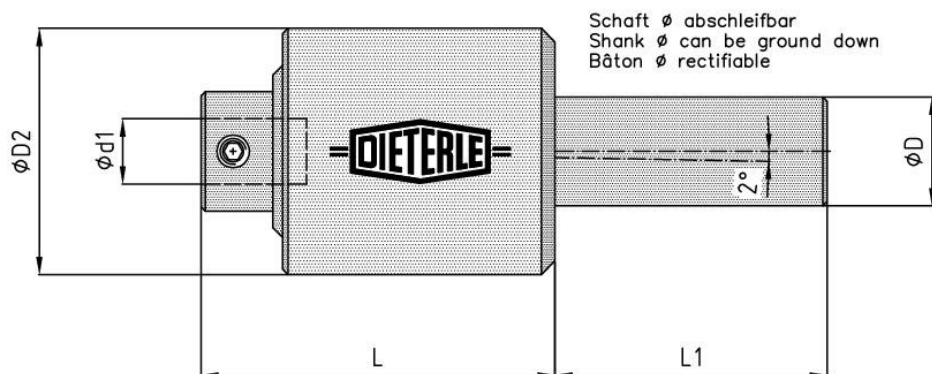
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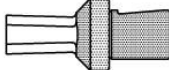
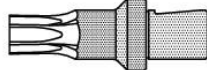
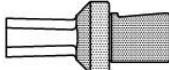
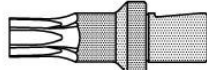
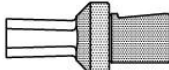
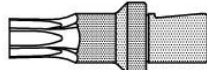
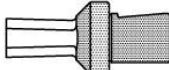
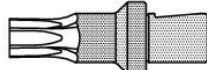
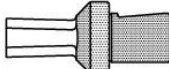
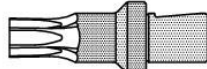
System = BR-ZE =



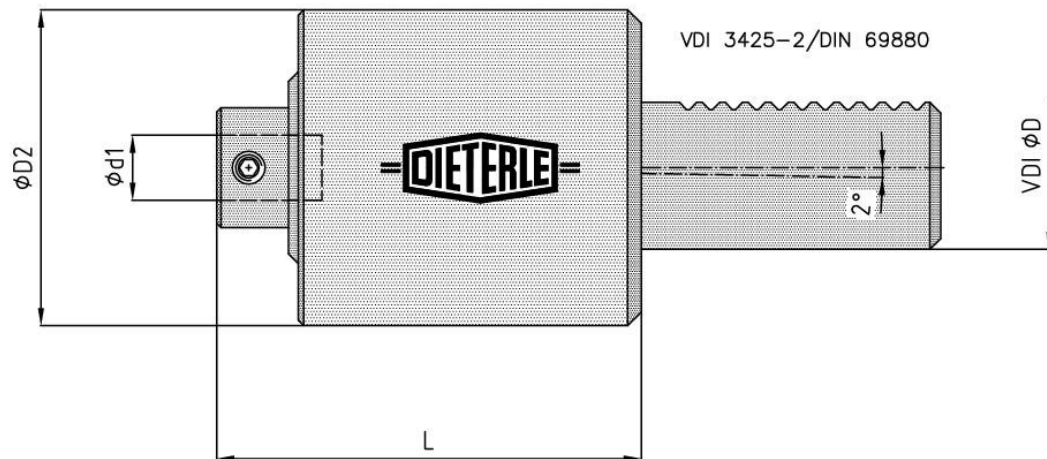
Räumwerkzeughalter
Broaching Toolholders
Porte-outils à brocher



Bestellbezeichnung Order number No. de commande

System = BR-ZE =	$\phi d1$	ϕD	$\phi D2$	L	L1	Räumdorne broaches poinçons
BR-G08-C-12	8	12	35	46	75	  G08 Seiten Pages 5-8
BR-G08-C-16	8	16	35	46	75	
BR-G08-C-19.5	8	19.05	35	46	75	
BR-G08-C-20	8	20	35	46	75	
BR-G08-C-22	8	22	35	46	75	
BR-G08-C-25	8	25	35	46	75	
BR-G08-C-25.40	8	25.40	35	46	75	
BR-G12B-C-19.5	12	19.05	45	65	50	  G12 Seiten Pages 5-8
BR-G12B-C-22	12	22	45	65	50	
BR-G12B-C-25	12	25	45	65	50	
BR-G12B-C-25.40	12	25.40	45	65	50	
BR-G12-C-25	12	25	58	78	65	  G12 Seiten Pages 5-8
BR-G12-C-32	12	32	58	78	65	
BR-G16-C-25	16	25	70	95	65	  G16 Seiten Pages 5-8
BR-G16-C-32	16	32	70	95	65	
BR-G16L-C-32	16	32	90	105	70	  G16 Seiten Pages 5-8
BR-G16L-C-40	16	40	90	105	70	

Räumwerkzeughalter
Broaching Toolholders
Porte-outils à brocher



Bestellbezeichnung Order number No. de commande

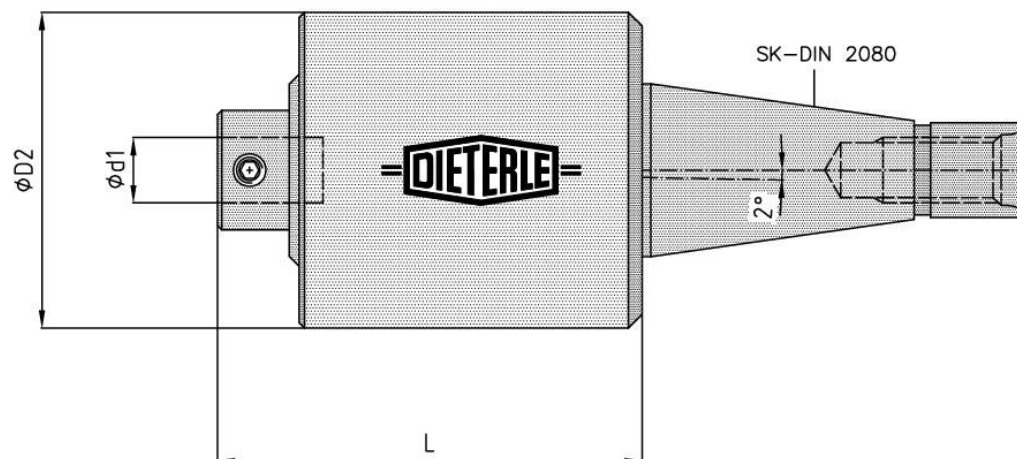
System = BR-VDI =	$\phi d1$	VDI ϕD	$\phi D2$	L	Räumdorne broaches poinçons	
BR-G12-VDI20	12	VDI 20	58	78	 G12 Seiten Pages 5-8	
BR-G12-VDI30	12	VDI 30	58	78		
BR-G16-VDI30	16	VDI 30	70	95	 G16 Seiten Pages 5-8	
BR-G16L-VDI40	16	VDI 40	90	105		



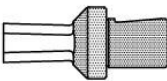
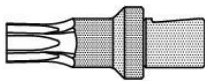
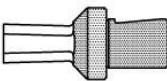
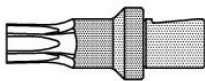
System = BR-SK-DIN 2080 =



Räumwerkzeughalter
Broaching Toolholders
Porte-outils à brocher



Bestellbezeichnung Order number No. de commande

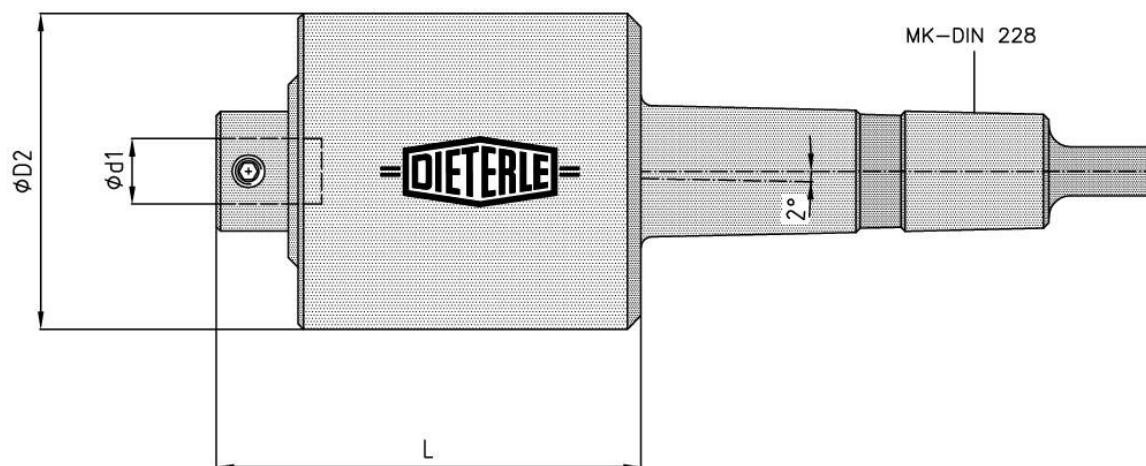
= BR-SK-DIN 2080 =	$\phi d1$	SK	$\phi D2$	L	Räumdorne broaches poinçons	
BR-G12-ISO30	12	SK 30	58	78	 	G12 Seiten Pages 5-8
BR-G12-ISO40	12	SK 40	58	78		
BR-G16-ISO40	16	SK 40	70	95	 	G16 Seiten Pages 5-8



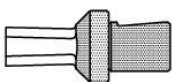
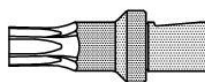
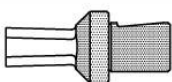
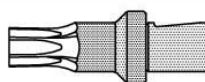
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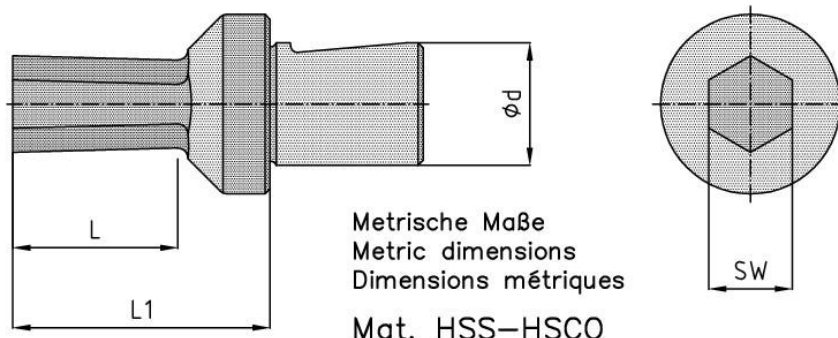


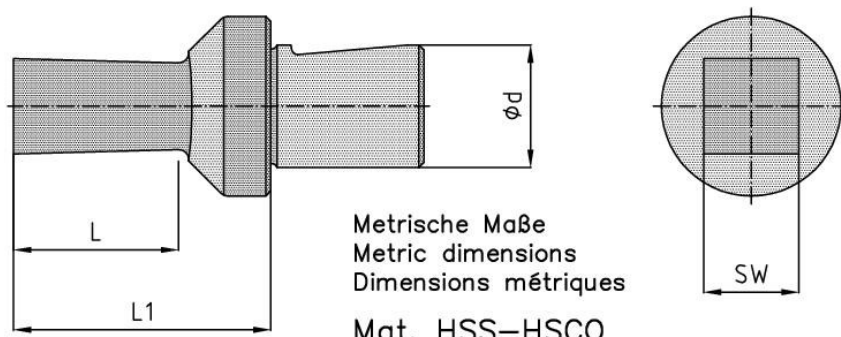
Räumwerkzeughalter
Broaching Toolholders
Porte-outils à brocher



Bestellbezeichnung Order number No. de commande

= BR-MK-DIN 228 =	$\phi d1$	MK	$\phi D2$	L	Räumdorne broaches poinçons
BR-G12-CM2	12	MK2	58	78	  G12 Seiten Pages 5-8
BR-G16-CM3	16	MK3	70	95	  G16 Seiten Pages 5-8
BR-G16L-CM4	16	MK4	90	105	





Bestellbezeichnung Order number No. de commande

Standard Type Standard type Type standard	G08-Q			
	Ød	SW	L	L1
G08-Q-01	8	1	2	18
G08-Q-015	8	1.5	3	18
G08-Q-02	8	2	5	18
G08-Q-025	8	2.5	6	18
G08-Q-03	8	3	7	18
G08-Q-035	8	3.5	8	18
G08-Q-04	8	4	9	18
G08-Q-045	8	4.5	9	18
G08-Q-05	8	5	11	18
G08-Q-055	8	5.5	11	18
G08-Q-06	8	6	13	18
G08-Q-07	8	7	15	18
G08-Q-08	8	8	15	18

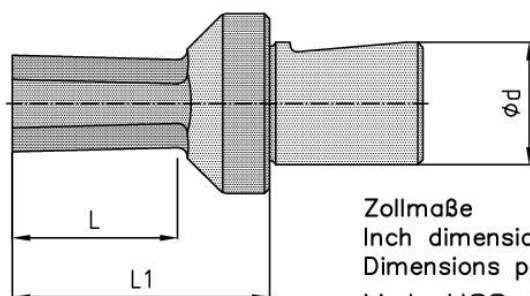
Standard Type Standard type Type standard	G12-Q			
	Ød	SW	L	L1
G12-Q-01	12	1	2	25
G12-Q-015	12	1.5	3	25
G12-Q-02	12	2	5	25
G12-Q-025	12	2.5	6	25
G12-Q-03	12	3	7	25
G12-Q-035	12	3.5	8	25
G12-Q-04	12	4	9	25
G12-Q-045	12	4.5	9	25
G12-Q-05	12	5	11	25
G12-Q-055	12	5.5	11	25
G12-Q-06	12	6	13	25
G12-Q-07	12	7	15	25
G12-Q-08	12	8	17	25
G12-Q-09	12	9	19	25
G12-Q-10	12	10	21	25
G12-Q-11	12	11	21	25
G12-Q-12	12	12	21	25
G12-Q-13	12	13	21	25
G12-Q-14	12	14	21	25

Standard Type Standard type Type standard	G16-Q			
	Ød	SW	L	L1
G16-Q-01	16	1	2	25
G16-Q-015	16	1.5	3	25
G16-Q-02	16	2	5	25
G16-Q-025	16	2.5	6	25
G16-Q-03	16	3	7	25
G16-Q-035	16	3.5	8	25
G16-Q-04	16	4	9	25
G16-Q-045	16	4.5	9	25
G16-Q-05	16	5	11	25
G16-Q-055	16	5.5	11	25
G16-Q-06	16	6	13	25
G16-Q-07	16	7	15	25
G16-Q-08	16	8	17	25
G16-Q-09	16	9	19	25
G16-Q-10	16	10	21	25
G16-Q-11	16	11	21	25
G16-Q-12	16	12	21	25
G16-Q-13	16	13	21	25
G16-Q-14	16	14	21	25
G16-Q-15	16	15	21	25
G16-Q-16	16	16	21	25
G16-Q-17	16	17	21	25
G16-Q-18	16	18	21	25
G16-Q-19	16	19	21	25
G16-Q-20	16	20	21	25
G16-Q-21	16	21	21	25
G16-Q-22	16	22	21	25
G16-Q-23	16	23	21	25
G16-Q-24	16	24	21	25
G16-Q-25	16	25	21	25

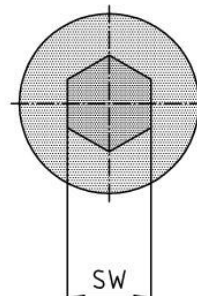
Lange Type Long type Type longue	GL16-Q			
	Ød	SW	L	L1
GL16-Q-05	16	5	11	45
GL16-Q-055	16	5.5	11	45
GL16-Q-06	16	6	13	45
GL16-Q-07	16	7	15	45
GL16-Q-08	16	8	17	45
GL16-Q-09	16	9	19	45
GL16-Q-10	16	10	21	45
GL16-Q-11	16	11	40	45
GL16-Q-12	16	12	40	45
GL16-Q-13	16	13	40	45
GL16-Q-14	16	14	40	45
GL16-Q-15	16	15	40	45
GL16-Q-16	16	16	40	45
GL16-Q-17	16	17	40	45
GL16-Q-18	16	18	40	45
GL16-Q-19	16	19	40	45
GL16-Q-20	16	20	40	45
GL16-Q-21	16	21	40	45
GL16-Q-22	16	22	40	45
GL16-Q-23	16	23	40	45
GL16-Q-24	16	24	40	45
GL16-Q-25	16	25	40	45



System =GP08-E/GP12-E/GP16-E=



Zollmaße
Inch dimensions
Dimensions pouce
Mat. HSS-HSCO



Bestellbezeichnung Order number No. de commande

Zollmaße
Inch dimensions
Dimensions pouce

GP08-E

	Ød	SW	L	L1
GP08-E-3/32"	8	2.38	5	18
GP08-E-1/8"	8	3.17	6	18
GP08-E-5/32"	8	3.96	8	18
GP08-E-3/16"	8	4.76	9	18
GP08-E-7/32"	8	5.55	11	18
GP08-E-1/4"	8	6.35	13	18

Zollmaße
Inch dimensions
Dimensions pouce

GP12-E

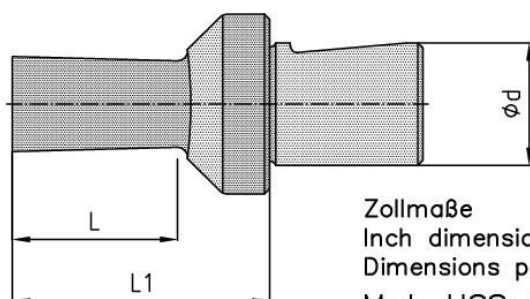
	Ød	SW	L	L1
GP12-E-3/32"	12	2.38	5	25
GP12-E-1/8"	12	3.17	6	25
GP12-E-5/32"	12	3.96	8	25
GP12-E-3/16"	12	4.76	9	25
GP12-E-7/32"	12	5.55	11	25
GP12-E-1/4"	12	6.35	13	25
GP12-E-5/16"	12	7.93	16	25
GP12-E-3/8"	12	9.52	18	25
GP12-E-1/2"	12	12.70	21	25

Zollmaße
Inch dimensions
Dimensions pouce

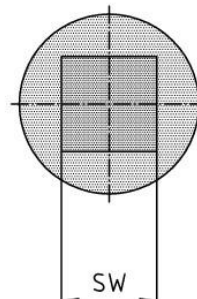
GP16-E

	Ød	SW	L	L1
GP16-E-3/32"	16	2.38	5	25
GP16-E-1/8"	16	3.17	6	25
GP16-E-5/32"	16	3.96	8	25
GP16-E-3/16"	16	4.76	9	25
GP16-E-7/32"	16	5.55	11	25
GP16-E-1/4"	16	6.35	13	25
GP16-E-5/16"	16	7.93	16	25
GP16-E-3/8"	16	9.52	18	25
GP16-E-1/2"	16	12.70	21	25
GP16-E-9/16"	16	14.28	21	25
GP16-E-5/8"	16	15.87	21	25
GP16-E-3/4"	16	19.05	21	25
GP16-E-1"	16	25.40	21	25

System =GP08-Q/GP12-Q/GP16-Q=



Zollmaße
Inch dimensions
Dimensions pouce
Mat. HSS-HSCO



Zollmaße
Inch dimensions
Dimensions pouce

GP08-Q

	Ød	SW	L	L1
GP08-Q-3/32"	8	2.38	5	18
GP08-Q-1/8"	8	3.17	6	18
GP08-Q-5/32"	8	3.96	8	18
GP08-Q-3/16"	8	4.76	9	18
GP08-Q-7/32"	8	5.55	11	18
GP08-Q-1/4"	8	6.35	13	18

Zollmaße
Inch dimensions
Dimensions pouce

GP12-Q

	Ød	SW	L	L1
GP12-Q-3/32"	12	2.38	5	25
GP12-Q-1/8"	12	3.17	6	25
GP12-Q-5/32"	12	3.96	8	25
GP12-Q-3/16"	12	4.76	9	25
GP12-Q-7/32"	12	5.55	11	25
GP12-Q-1/4"	12	6.35	13	25
GP12-Q-5/16"	12	7.93	16	25
GP12-Q-3/8"	12	9.52	18	25
GP12-Q-1/2"	12	12.70	21	25

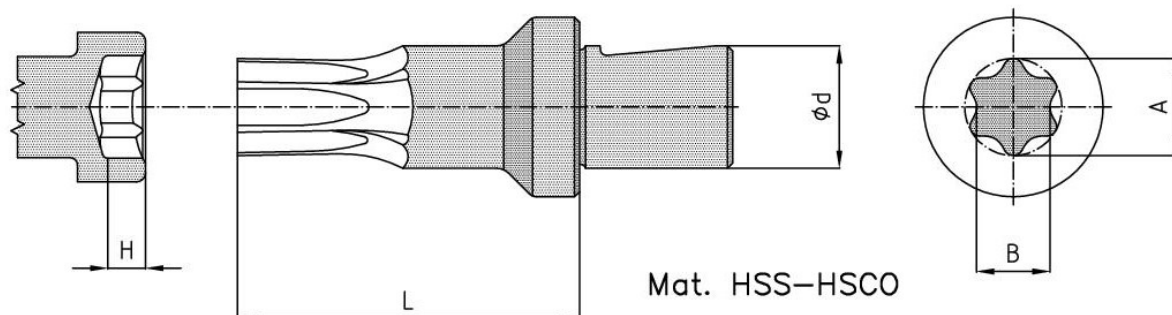
Zollmaße
Inch dimensions
Dimensions pouce

GP16-Q

	Ød	SW	L	L1
GP16-Q-3/32"	16	2.38	5	25
GP16-Q-1/8"	16	3.17	6	25
GP16-Q-5/32"	16	3.96	8	25
GP16-Q-3/16"	16	4.76	9	25
GP16-Q-7/32"	16	5.55	11	25
GP16-Q-1/4"	16	6.35	13	25
GP16-Q-5/16"	16	7.93	16	25
GP16-Q-3/8"	16	9.52	18	25
GP16-Q-1/2"	16	12.70	21	25
GP16-Q-9/16"	16	14.28	21	25
GP16-Q-5/8"	16	15.87	21	25
GP16-Q-3/4"	16	19.05	21	25
GP16-Q-1"	16	25.40	21	25



System =GT08/GT12=



Bestellbezeichnung Order number No. de commande

GT08

	Torx	ød	A	B	H	L
GT08-Torx-06	6	8	1.80	1.29	0.50~0.70	18
GT08-Torx-08	8	8	2.45	1.80	0.70~0.90	18
GT08-Torx-10	10	8	2.85	2.07	1.00~1.30	18
GT08-Torx-15	15	8	3.38	2.44	1.30~1.50	18
GT08-Torx-20	20	8	3.96	2.86	1.50~1.60	18
GT08-Torx-25	25	8	4.55	3.28	1.60~2.00	18
GT08-Torx-27	27	8	5.10	3.65	2.00~2.40	18
GT08-Torx-30	30	8	5.65	4.07	2.60~3.00	18

GT12

	Torx	ød	A	B	H	L
GT12-Torx-06	6	12	1.80	1.29	0.50~0.70	25
GT12-Torx-08	8	12	2.45	1.80	0.70~0.90	25
GT12-Torx-10	10	12	2.85	2.07	1.00~1.30	25
GT12-Torx-15	15	12	3.38	2.44	1.30~1.50	25
GT12-Torx-20	20	12	3.96	2.86	1.50~1.60	25
GT12-Torx-25	25	12	4.55	3.28	1.60~2.00	25
GT12-Torx-27	27	12	5.10	3.65	2.00~2.40	25
GT12-Torx-30	30	12	5.65	4.07	2.60~3.00	25
GT12-Torx-40	40	12	6.80	4.88	3.00~3.30	25
GT12-Torx-45	45	12	7.97	5.68	3.50~4.00	25
GT12-Torx-50	50	12	8.99	6.50	4.00~4.50	25



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www.dieterle-tools.com

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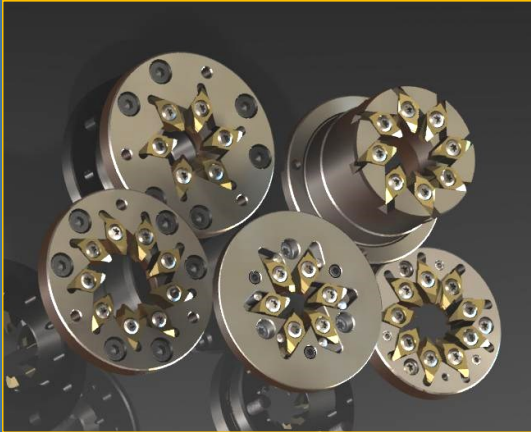
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Dieterle für die Medizintechnik :Alle Werkzeuge aus einer Hand

Dieterle for Medical Technology: One-Stop Service for all Tools

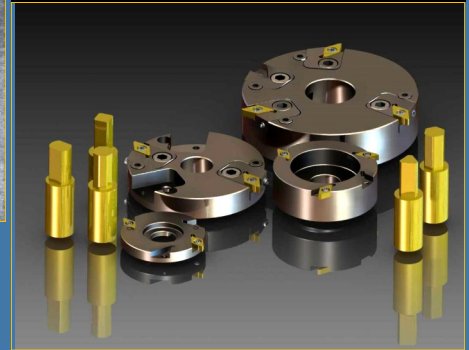
Gewindewirbeln Außengewinde/
External thread whirling



Langdrehen/Long turning



Polygonfräsen/Polygonal milling



Formfräsen/Form milling



Räumen/Broaching



Innengewinde wirbeln/
Internal thread whirling



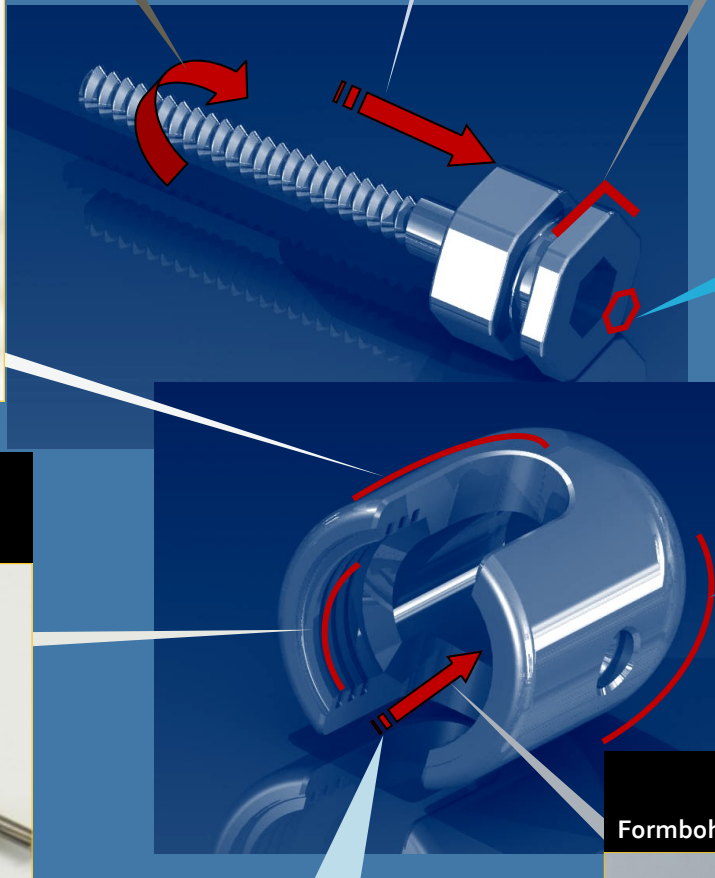
Formstechen/Form grooving



Innenbearbeitung/Internal machining



Formbohren/Special drilling





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